

**FC1 - <offline>**

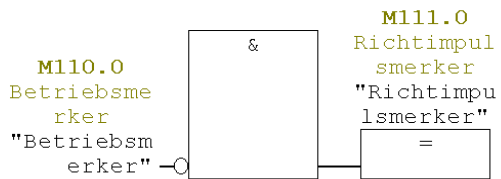
""

**Name:** **Familie:**  
**Autor:** **Version:** 0.1  
**Zeitstempel Code:** **Bausteinversion:** 2  
 23.02.2013 11:46:17  
**Interface:** 30.05.2012 16:41:28  
**Längen (Baustein / Code / Daten):** 00536 00392 00000

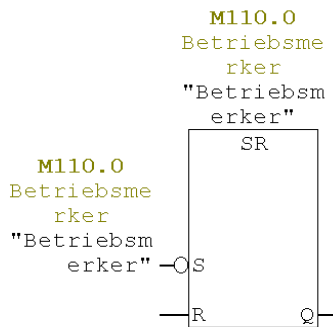
Name	Datentyp	Adresse	Kommentar
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Baustein: FC1

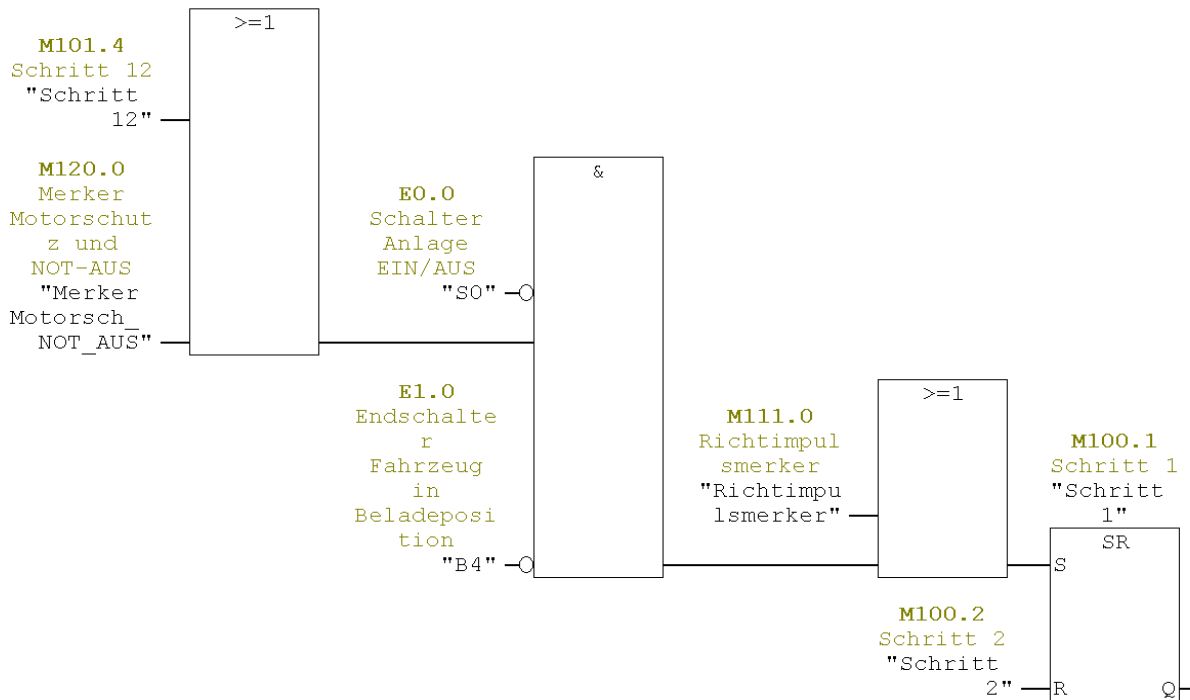
Netzwerk: 1 Richtimpulsmerker



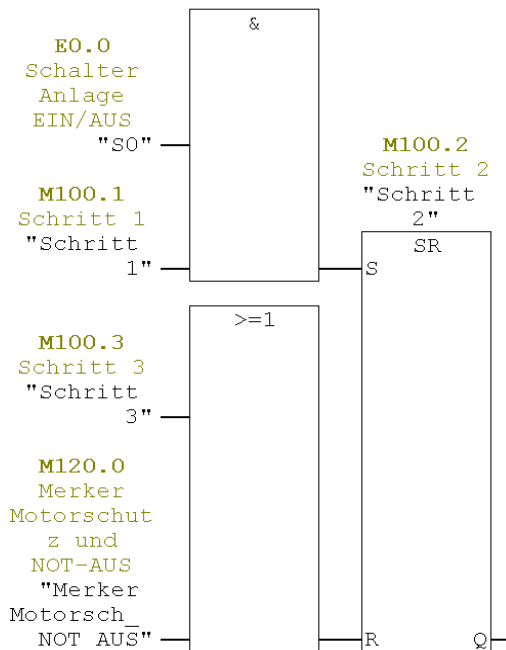
Netzwerk: 2 Betriebsmerker



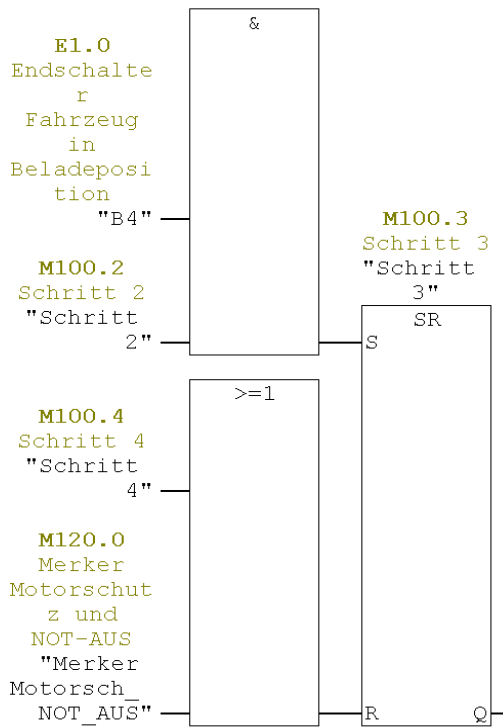
Netzwerk: 3 Initialschritt



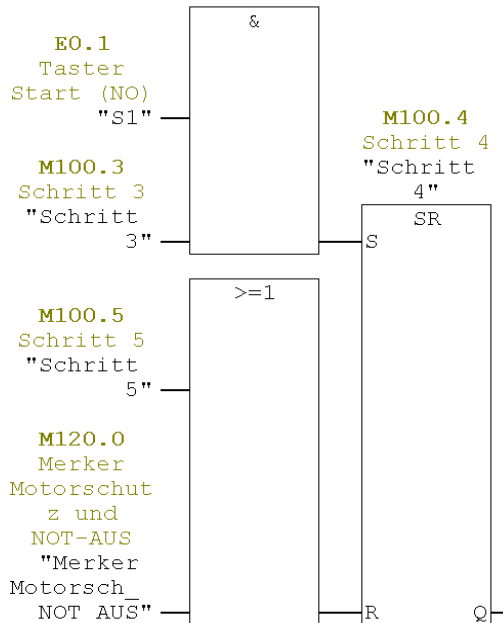
Netzwerk: 4 Anlage betriebsbereit



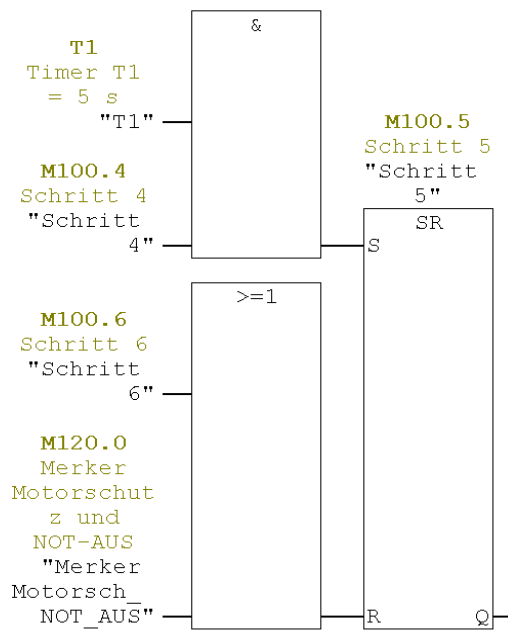
Netzwerk: 5 Fahrzeug in Beladeposition



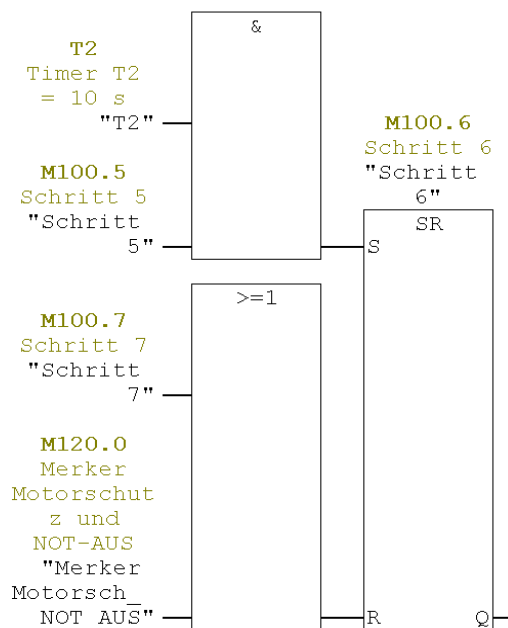
Netzwerk: 6 Förderband 1 läuft an



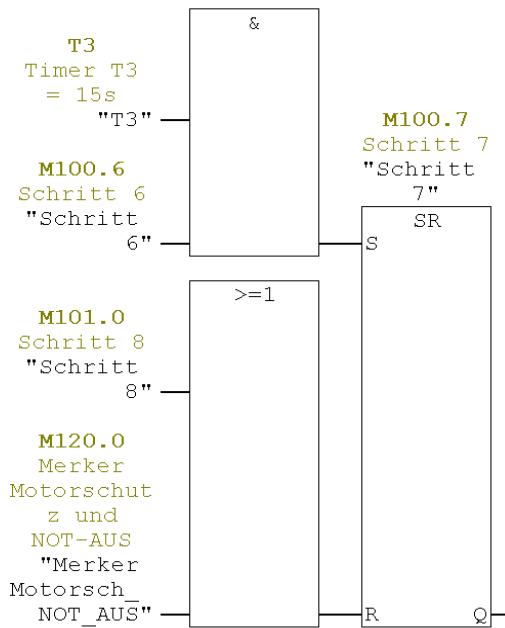
Netzwerk: 7 Förderband 2 läuft an



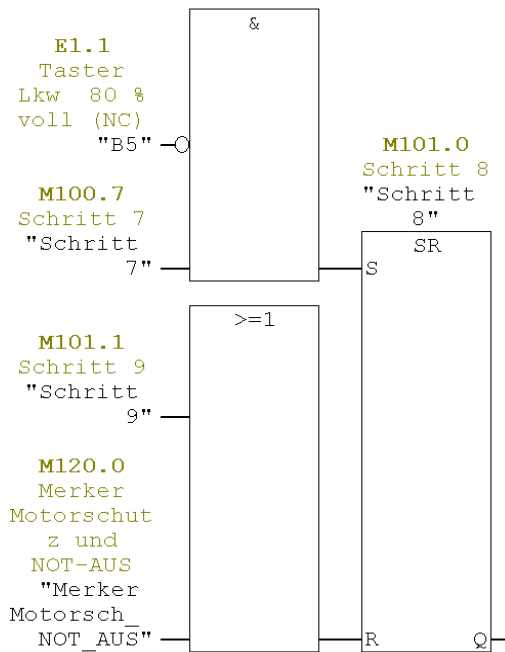
Netzwerk: 8 Förderband 3 läuft an



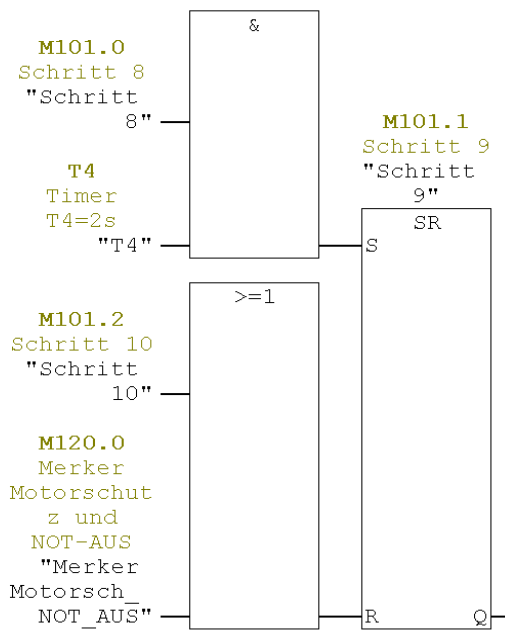
Netzwerk: 9 Lkw befüllen: Schüttgutventil AUF



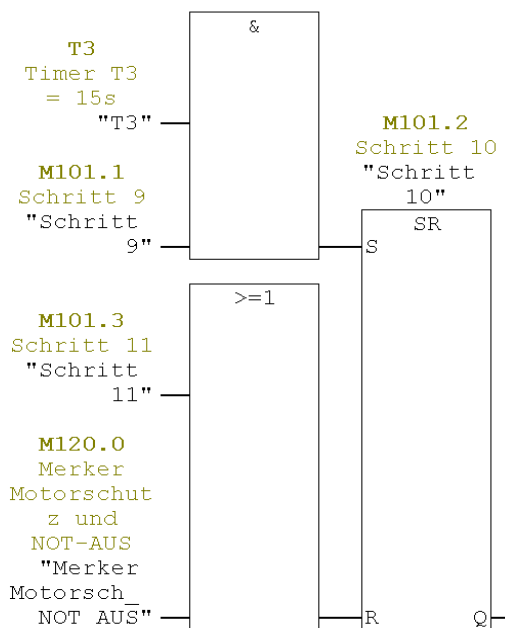
Netzwerk: 10 Meldeleuchte P4: Lkw 80 % voll



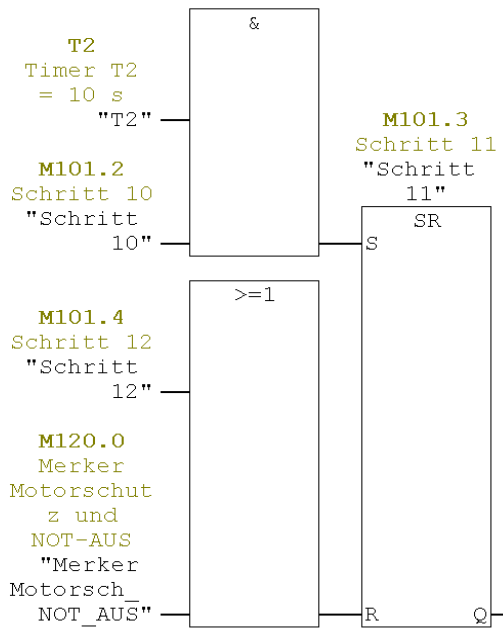
Netzwerk: 11 Schüttgutventil ZU; Förderband 3 läuft leer



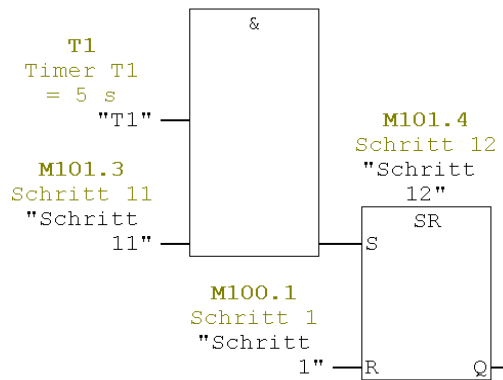
Netzwerk: 12 Förderband 2 läuft leer; Förderband 3 AUS



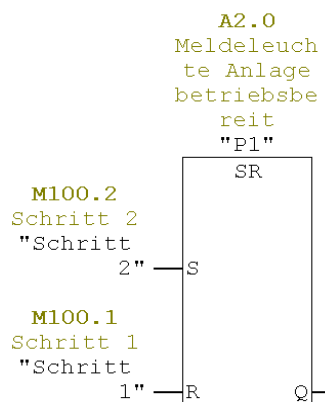
Netzwerk: 13 Förderband 1 läuft leer; Förderband 2 AUS



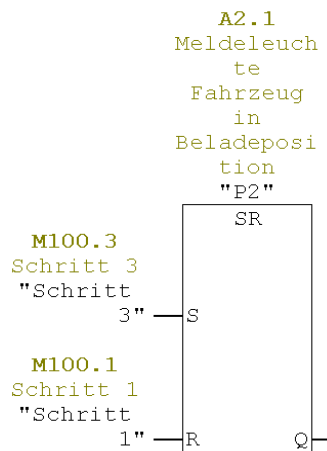
Netzwerk: 14 Förderband 1 AUS; Lkw verlässt Beladeposition



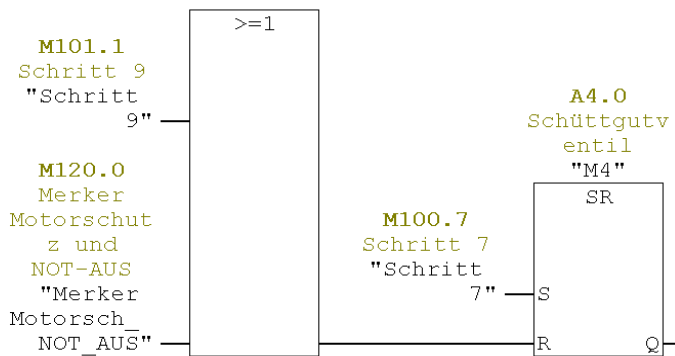
Netzwerk: 15 Meldeleuchte P1: Anlage betriebsbereit



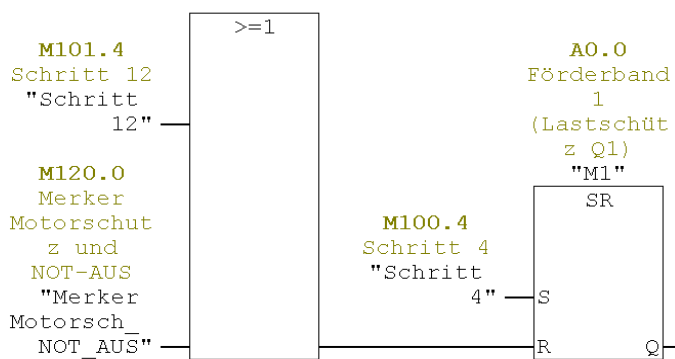
Netzwerk: 16      Meldeleuchte P2: Fahrzeug in Beladeposition



Netzwerk: 17      Schüttgutventil AUF

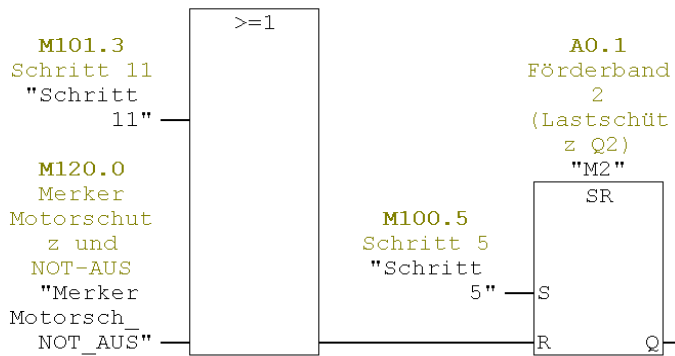


Netzwerk: 18      Förderband 1 (Lastschütz Q1)

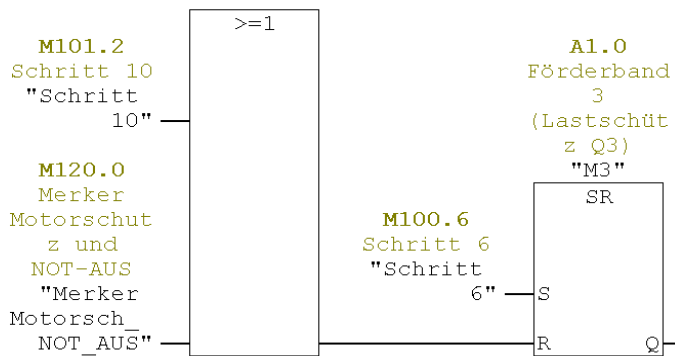




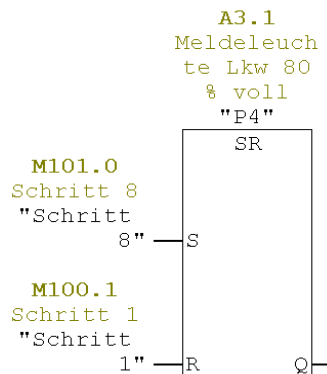
Netzwerk: 19 Förderband 2 (Lastschütz Q2)



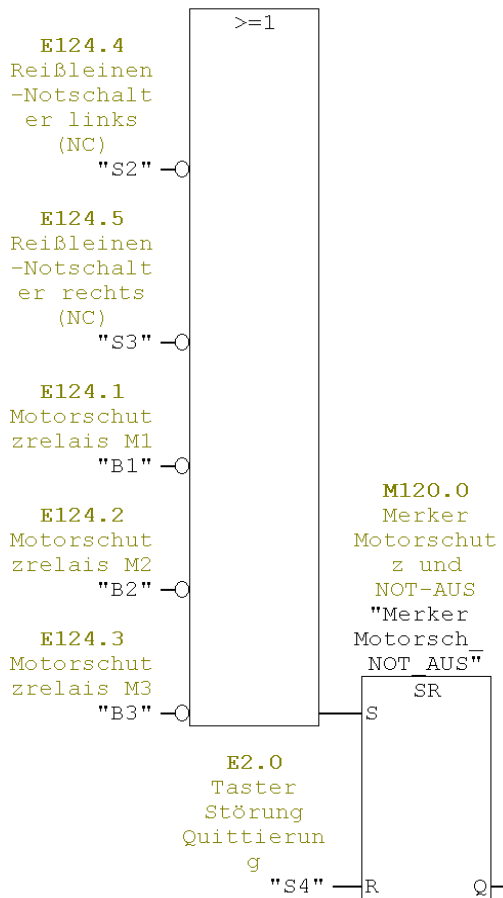
Netzwerk: 20 Förderband 3 (Lastschütz Q3)



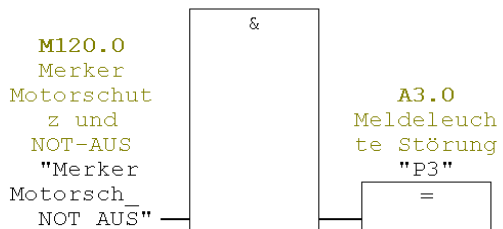
Netzwerk: 21 Meldeleuchte P4: Lkw 80% voll



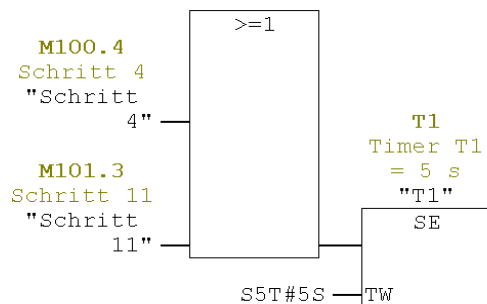
Netzwerk: 22 Merker Motorschutz und NOT-AUS



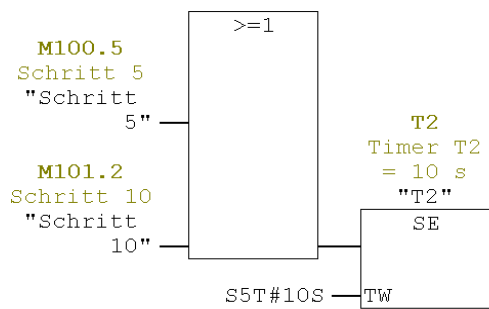
Netzwerk: 23 Meldeleuchte P3: Störung



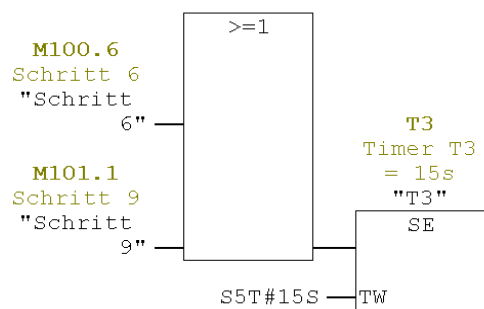
Netzwerk: 24 Timer T1 = 5s



Netzwerk: 25      Timer T2 = 10s



Netzwerk: 26      Timer T3 = 15s



Netzwerk: 27      Timer T4 = 2s

