

Construction chart		Name			Size
Measurement in cm Sleeve		Date	Model	Fit	
AhH	Armhole height			Armhole circumference	AhC
Ease from the calculation chart for the sleeve construction					
AL	Arm length		±	=	Sleeve length SIL
upAC	upper arm circumfer.		+	=	Sleeve width SIW
WrC	Wrist circumference		+	=	Hem width HeW
Cap ease in %	Amount of cap ease in %	%	Amount of cap ease in cm = AhC × cap ease in %		Cap ease in cm
			Cap circumference = AhC + cap ease =		CapC

Calculation chart for the sleeve construction			
	sleeve width (SIW)	Hem width (HeW)	Amount of cap ease in %
<b>Narrow sleeve</b>			
• or dresses + blouses	$upAC + \frac{2}{3} \times$ Fit category* of the bodice	$WrC + 1 \times$ to $2 \times$ Fit category* of the bodice	4% to 8% of the AhC
• for jackets + coats			4% to 12% of the AhC
<b>Tight sleeve</b>	$upAC + 0$ to $1 \times$ Fit category* of the bodice	$WrC + 0 \times$ to $1.5 \times$ Fit category* of the bodice	- 1% to + 3% of the AhC
<b>Wide sleeve</b>	$upAC + 1 \times$ to $2.5 \times$ Fit category* of the bodice	incidental	- 1% to + 3% of the AhC

\* fit category =  $\frac{1}{2}$  breast width (measured on the bodice basic pattern) –  $\frac{1}{2}$  breast circumference (measured on the body)

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